

Date: Thursday, 5/4/2006 11:14:59 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : INSULATION SOCKS & HOSES
 Job Number : 26968
 Estimate Number : 12388
 P.O. Number : N/A Part Number : D34827
 This Issue : 5/4/2006 S.O. No. : N/A Drawing Number : D3482 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : N/A Material : N/A
 Written By : *See comment below* Due Date : 5/28/2006 Qty: 8 Um: Each
 Checked & Approved By : *06.05.05*
 Comment : Est Rev:A New Issue 06-04-21 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D34827P HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
 INLET INSULATION SOCK

2.0 PG PURCHASING



Comment: PURCHASING
 Issue P/O: *1214*
 Fabricate as per Dwg D3482
 Possible Supplier: Tempco Tec Inc
 Material release note is required

C206105110 (8)

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

06/05/29 (8)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

06-05-31 (8)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *51357*

06/05/31 (8)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: ~~Yes~~ Date: 06/06/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 5/4/2006 11:14:59 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INSULATION SOCKS & HOSES

Job Number: 26968

Part Number: D34827

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

26968/06/01

Job Completion



26968

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

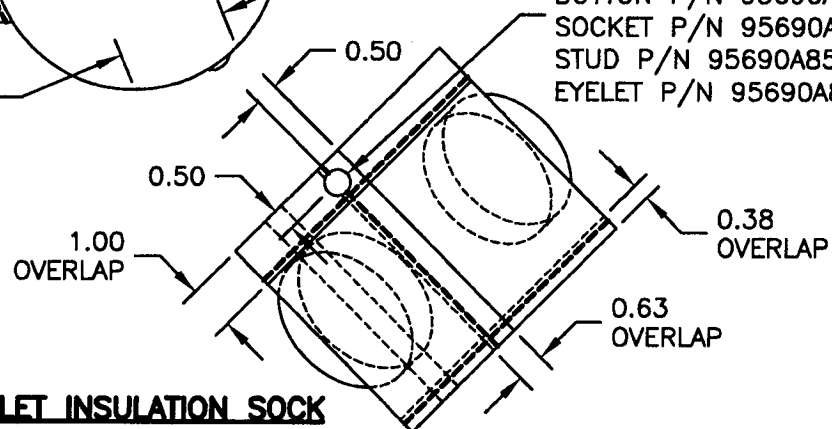
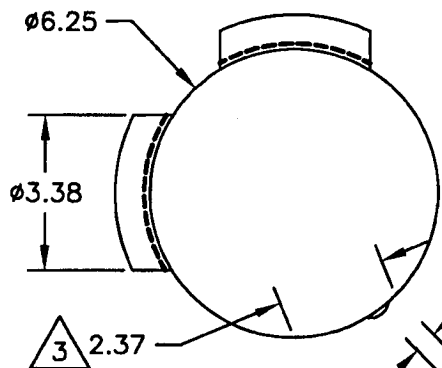
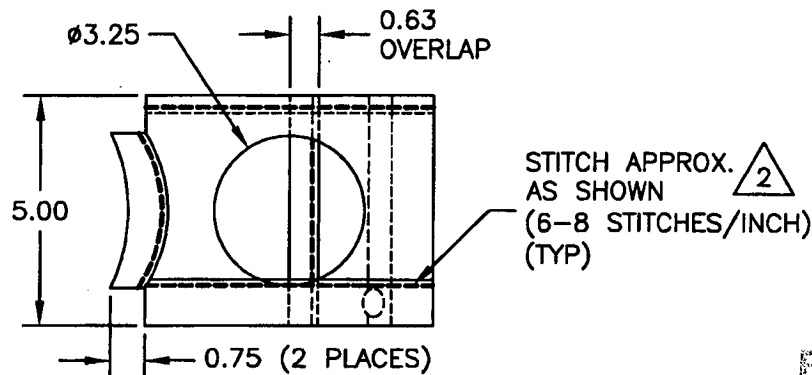
QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3482	REV. A SHEET 1 OF 3
DATE 06.03.24		TITLE INSULATION SOCKS & HOSES	SCALE 1:4
A	06.03.24	NEW ISSUE	

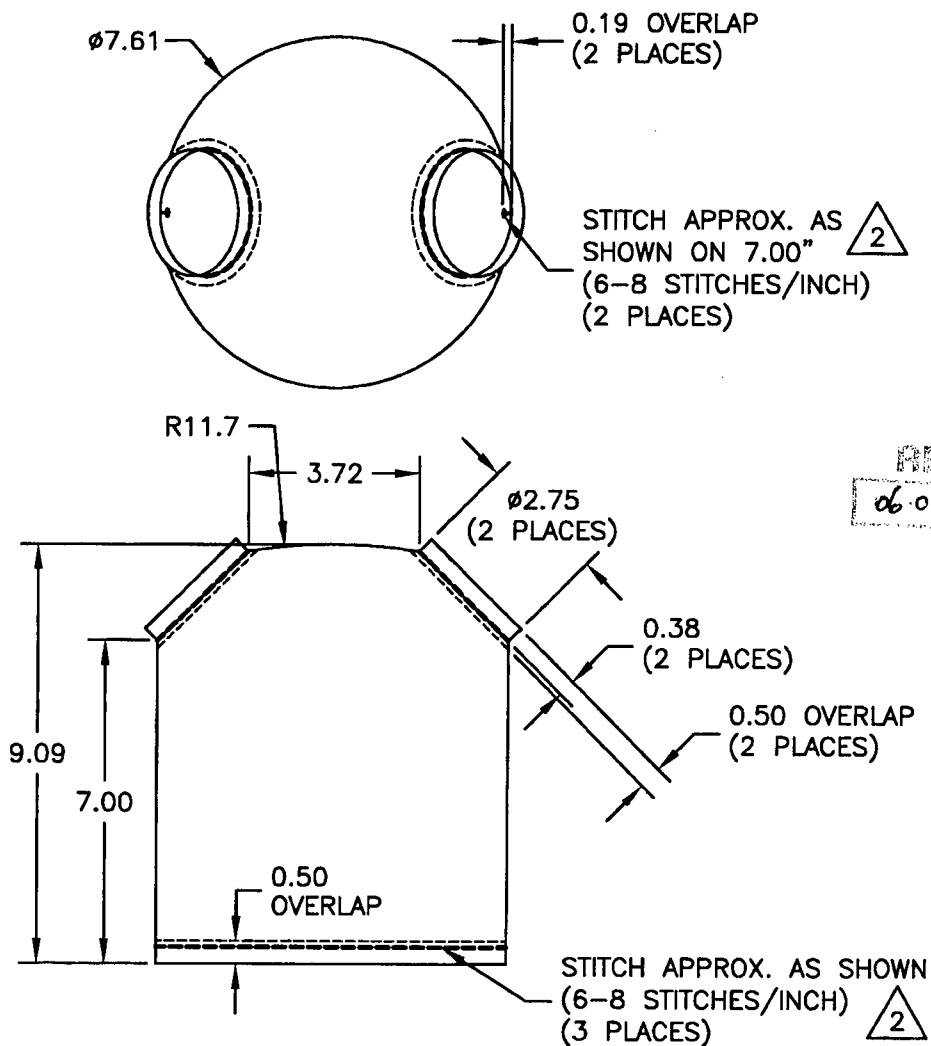
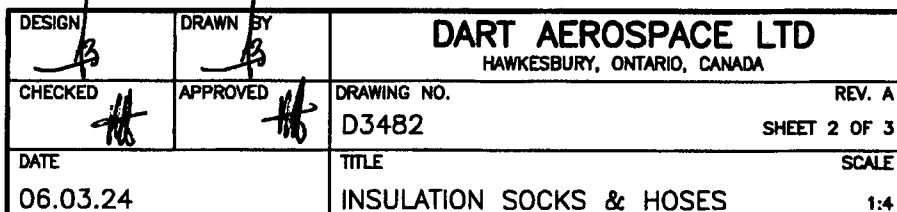
**D3482-1 INLET INSULATION SOCK****NOTES:**

- 1) MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H
TYPE I, CLASS 9 (WITH 9383 FINISH)
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 2) THREAD: E-18 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH)
TYPE III, CLASS 3 OR ASTM D 4040-89
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 3) OPEN/CLOSE OVERLAP WITH SNAP BUTTON
- 4) POSSIBLE SUPPLIER: McMASTER-CARR
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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NOTES:

- 1) MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H
TYPE I, CLASS 9 (WITH 9383 FINISH)
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 2) THREAD: E-12 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH)
TYPE III, CLASS 3 OR ASTM D 4040-89
POSSIBLE SUPPLIER: TEMPRO TEC INC.
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- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

4

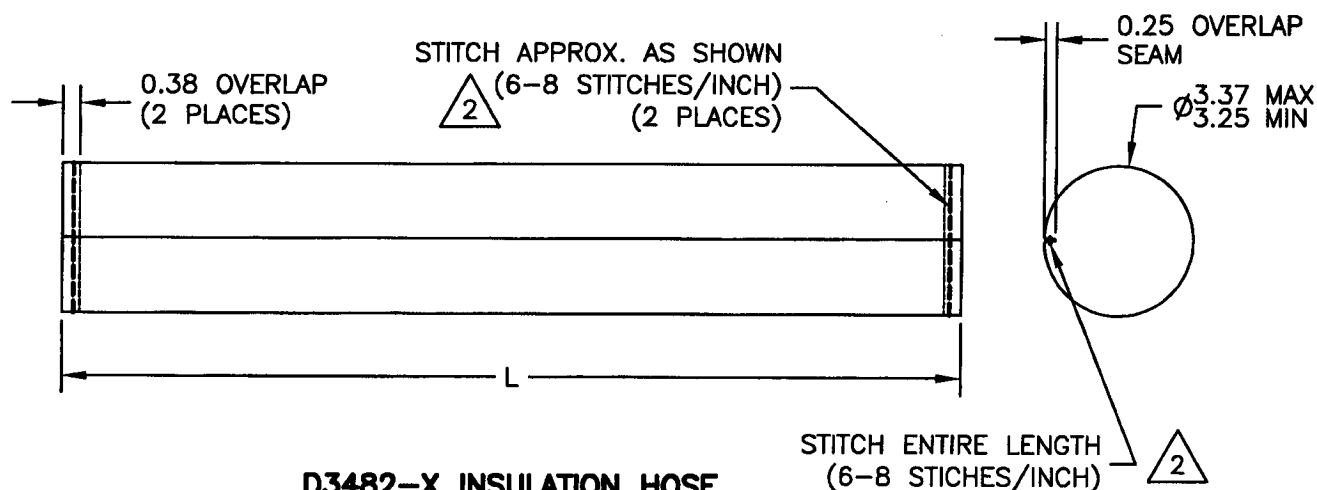
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3482	REV. A SHEET 3 OF 3
DATE 06.03.24		TITLE INSULATION SOCKS & HOSES	SCALE 1:4



D3482-X INSULATION HOSE

P/N D3482-X	L (in)
D3482-5	20
D3482-7	36
D3482-9	48
D3482-11	30
D3482-13	40

RELEASED
06.04.03 *[Signature]*

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7210 C - 5th Street SE
Calgary, Alberta
T2H 2L9

Technical Data Sheet

Bus: 403-216-3300
Fax: 403-216-3306
www.temprotec.com

TECGLASS™ GL 2025/9383



APPROVED

FM STANDARD 4950 *
WELDING CURTAINS

TEMPERATURE RESISTANCE	1000° F
CONTENT	100% FIBERGLASS YARNS
WEAVE	PLAIN
WEIGHT	18.0 oz / yd ²
THICKNESS	0.036"
COLOR	BEIGE ✓
COUNT	WARP: 19 FILL: 14
FABRIC FINISH	PLAIN OR 9383 (HEAT CLEANED) **
USCG SPECIFICATIONS	164.009 "TEST FOR INCOMBUSTIBILITY"
MILITARY SPECIFICATIONS	MIL C 20079H TYPE 1 CLASS 9 (WITH 9383 FINISH)
SIZE	40" & 60" x 50 lyds
FEATURES	TECGLASS™ IS SAFE, TOUGH AND VERSATILE

35.36 e2.

P.2 1014

** HEAT CLEANED (9383) MATERIAL HAS BEEN APPROVED AS A WELDING CURTAIN UNDER FM APPROVAL STANDARD 4950 FOR HOT WORK PROTECTION

* NOTE: WELDING PADS AND WELDING BLANKETS MAY ALSO BE USED AS WELDING CURTAINS.

THE INFORMATION PRESENTED IS INTENDED AS A SPECIFICATION GUIDE ONLY. MATERIALS SHOULD BE TESTED FOR ITS SUITABILITY IN ANY APPLICATION. USERS SHOULD ALSO FAMILIARIZE THEMSELVES WITH THE MSDS BEFORE HANDLING. NO WARRANTIES ARE EXPRESSED OR IMPLIED AS APPLICATION CONDITIONS ARE BEYOND OUR CONTROL



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T2H 2L9

Technical Data Sheet

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www.temprotec.com

FIBERGLASS-TFE THREAD

	<u>E-12</u>	<u>E-18</u>	<u>E-24</u>
FILAMENT SIZE	0.014"	0.017"	0.020"
YIELD	2975 yds / lb	2000 yds / lb	1475 yds / lb
AVERAGE BREAK STRENGTH	14 lbs	19 lbs	27 lbs
SPECIFICATIONS			MIL-C 20079H(SH) TYPE III, CLASS 3 ASTM D 4030-89
PACKAGING APPROX.	2.0 lbs / SPOOL	2.0 lbs / SPOOL	2.0 lbs / SPOOL

FEATURES

- CONTINUOUS FILAMENT FIBERGLASS THREAD COATED WITH PTFE (TEFLON)
- WILL NOT BURN, -400° F TO 1000° F (-204°C TO 538°C)
- UNAFFECTED BY FUNGI AND MOST ACIDS/ALKALIS
- FLEXIBLE, HIGH ABRASION RESISTANCE
- IMPROVED SEWABILITY

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